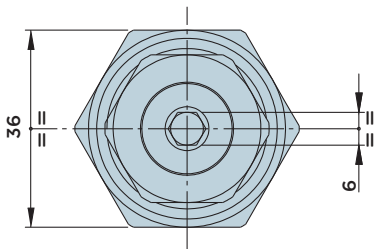
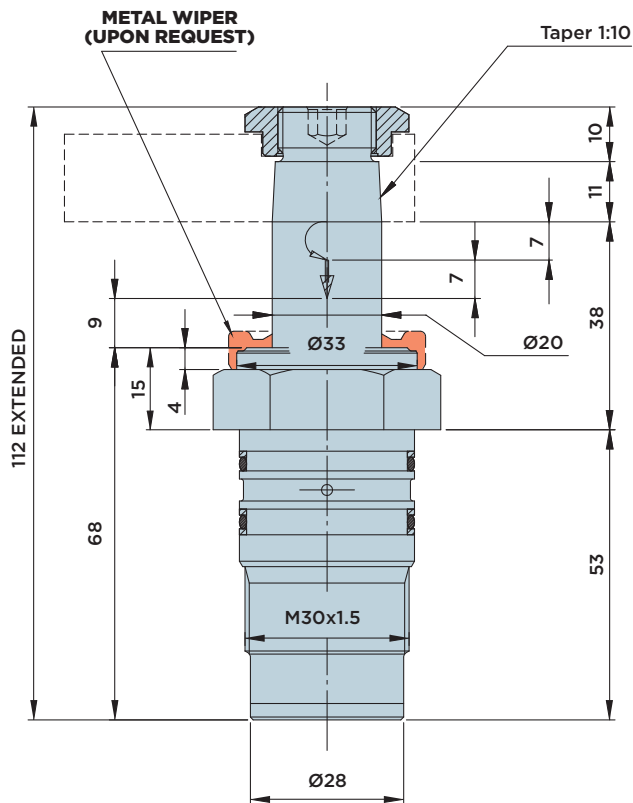
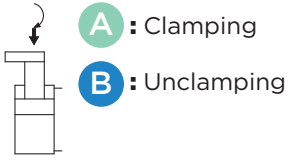


SR20.0 CD

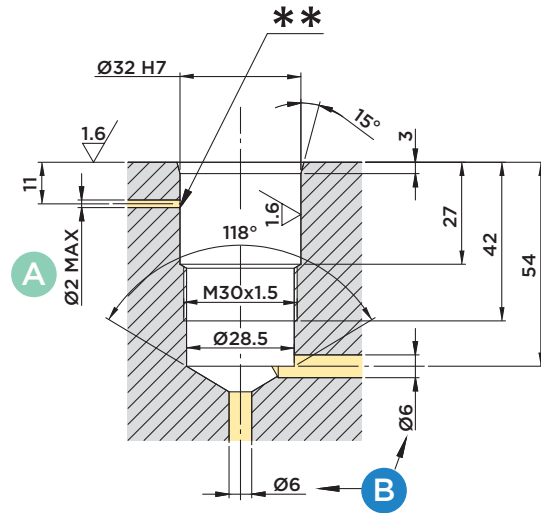


DOUBLE-ACTING SWING CLAMP CYLINDER WITH **CARTRIDGE BODY**

MAX. OPERATING PRESSURE = 500BAR



INSTALLATION DIMENSIONS



** Deburr and round off any edges

Material:

- Piston/rod: Case-hardened steel, ground
- Body: Free machining steel, nitrocarburized

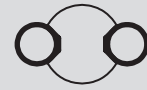
Overload clutch as standard equipment

Note:

- Order code, see page 38
- Clamp arms, see page 144
- Clamping force diagram, see page 145

STROKE mm	EFFECTIVE PISTON AREA		TOTAL OIL VOLUME	
	Cm ²		Cm ³	
TOTAL	14	CLAMP. UNCLAMP.	CLAMP. UNCLAMP.	
SWINGING	7	1.01 4.15	1.4 5.8	
CLAMPING	7			

SR20.0 CS

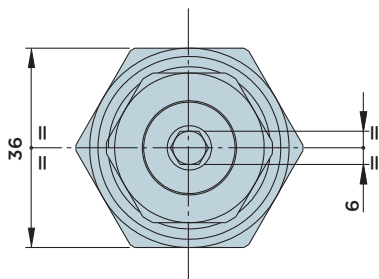
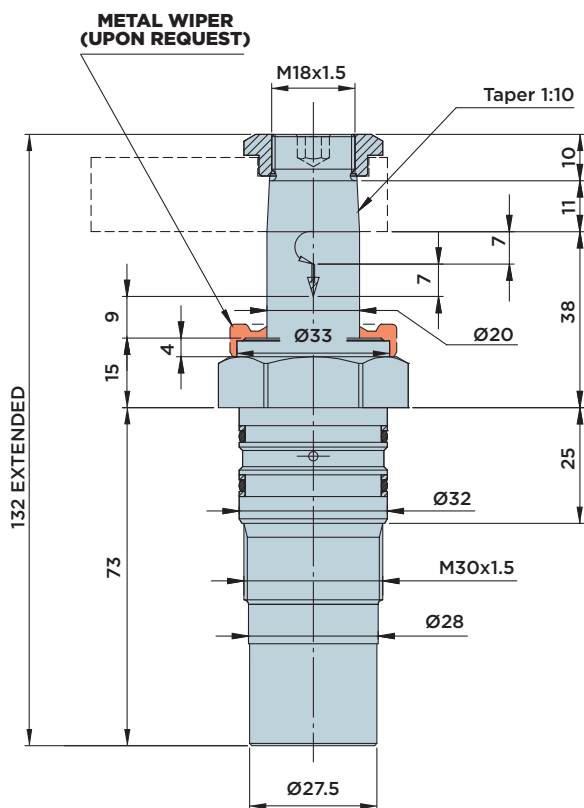


SINGLE-ACTING SWING CLAMP CYLINDER WITH **CARTRIDGE BODY**

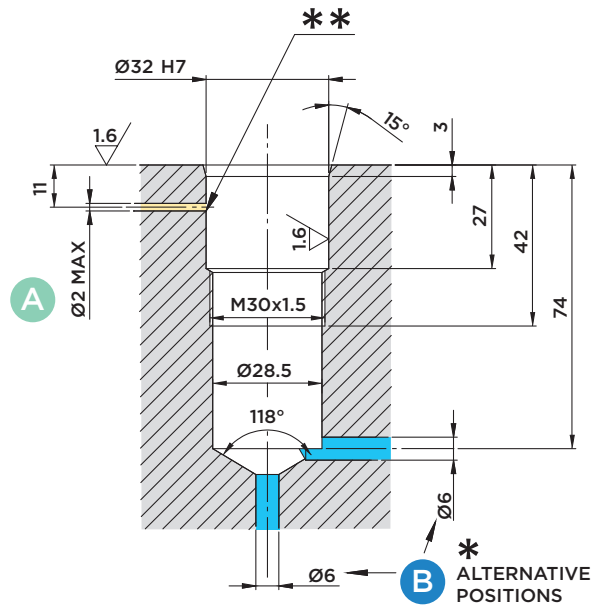
MAX. OPERATING PRESSURE = 500BAR

A : Clamping

B : Venting



INSTALLATION DIMENSIONS



* In order to ensure correct cylinder operation in the long run, the vent hole must be provided with a vent pipe leading into an area that is free from fluids and chips.

** Deburr and round off any edges

Material:

- Piston/rod: Case-hardened steel, ground
- Body: Free machining steel, nitrocarburized

Overload clutch as standard equipment

Note:

Order code, see page 38
Clamp arms, see page 144
Clamping force diagram, see page 145

	STROKE mm	EFFECTIVE PISTON AREA	TOTAL OIL VOLUME
		Cm ²	Cm ³
TOTAL	14	CLAMP.	CLAMP.
SWINGING	7	1.01	1.4
CLAMPING	7		